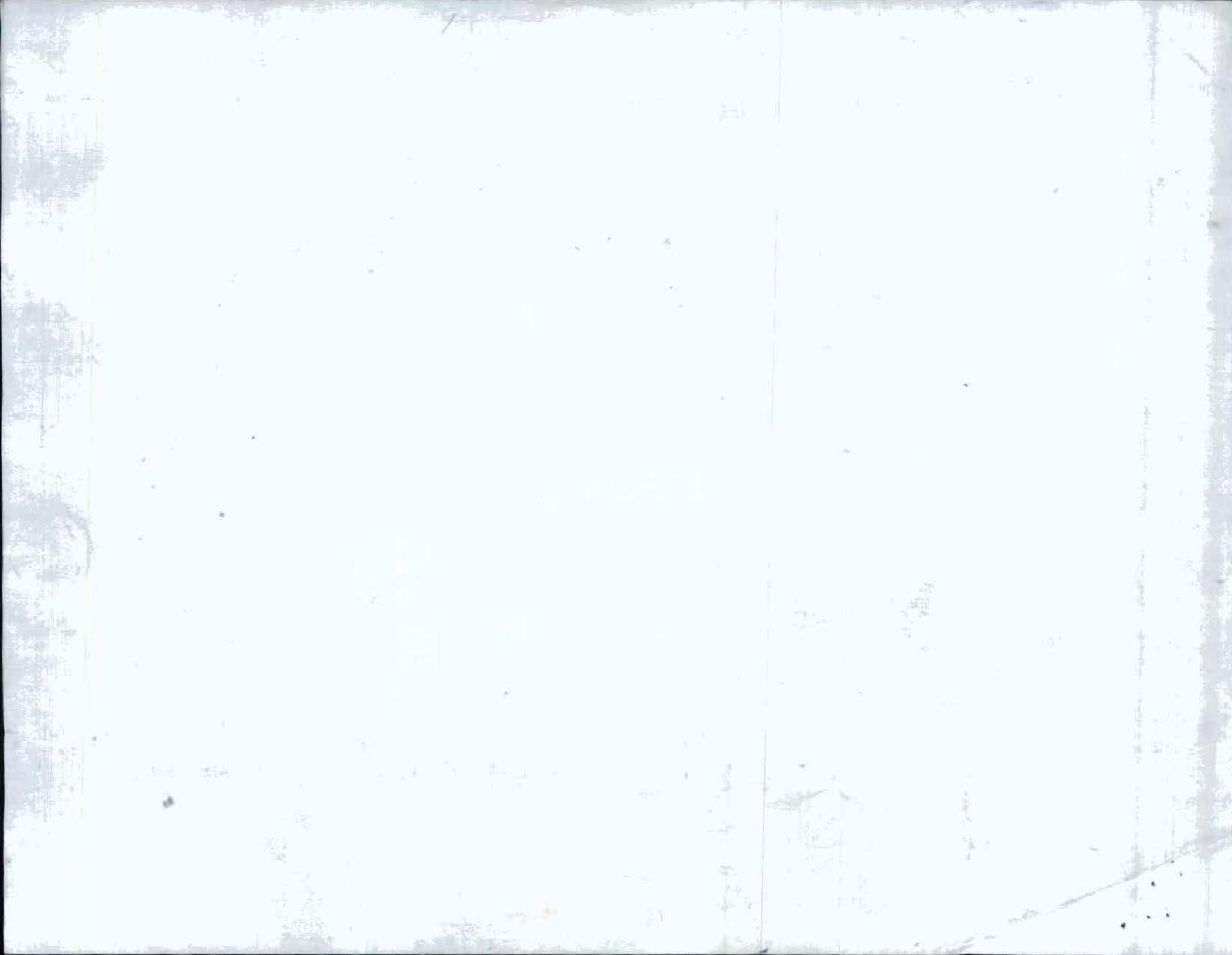


PREMIER AVIATION, INC.	
2825 Aviation Parkway, Grand Prairie, Texas 75050	
EXPIRE DATE:	ISSUE NO.:
DOSUV8	B67 43001
SCALE:	#1
	EXPIRES 12-31-45

ORIGINAL



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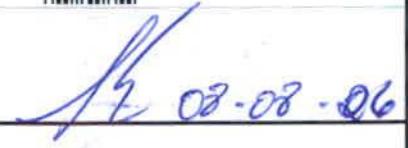
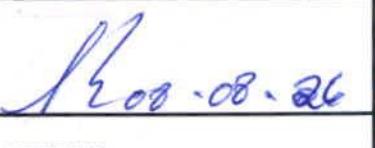
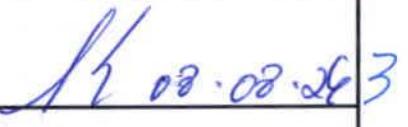
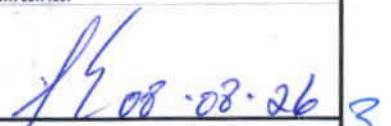
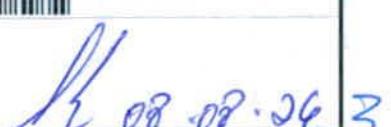
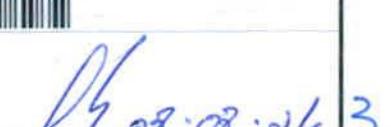
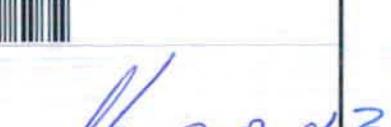
Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: ADJUSTABLE ATTACHMENT ARM ASSY
Job Number: 40693		Part Number: PB674300159
Job Number:		
Seq. #:	Machine Or Operation:	Description :
20.0	NAS1149F0332P	WASHER
Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s) WASHER batch: 18057		11/08/08-26
21.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- take -267 and transfer drill holes in -113 as per dwg PB67-43001 2- deburr and rivet -267 to -113 as per dwg 3- assemble rest of parts as per dwg PB67-43001		11/08/08-26
22.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		11/08/08-26 (R3)
23.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Pat 5		11/08/08-26 (R3)
24.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		11/08/08-26 (R3)
Job Completion		MF 08-08-26



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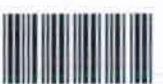
Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: ADJUSTABLE ATTACHMENT ARM ASSY
Job Number: 40693		Part Number: PB674300159
Job Number:		
Seq. #:	Machine Or Operation:	Description :
13.0	PB6743001267	PB67-43001-267
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) PB67-43001-267 batch: 340095	  3
14.0	PB6743001121	Square Sleeve
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Square Sleeve batch: 340612	  3
15.0	BSP43	RIVET
	Comment: Qty.: 6.0000 Each(s)/Unit Total : 30.0000 Each(s) RIVET batch: 17890	  3
16.0	MS17984C413	PIN, QUICK RELEASE
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) PIN, QUICK RELEASE batch: 108826	  3
17.0	30345T21	LANYARD
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) LANYARD batch: 102812	  3
18.0	MS27039122	SCREW
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) SCREW batch: 18057	  3
19.0	MS21042L3	Nut
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) Nut batch: 108814	  3



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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services	Drawing Name: ADJUSTABLE ATTACHMENT ARM ASSY	
Job Number: 40693	Part Number: PB674300159	
Job Number:		
Seq. #:	Machine Or Operation:	
6.0	M6061T6T1750W065 	Description : 6061T6 RDTUBE 1.750 X 0.65W - 
Comment: Qty.: 0.1575 f(s)/Unit Total : 0.7875 f(s) 6061T6 RDTUBE 1.750 X 0.65W batch: M18188	SP 08-07-31 - 08-08-06	
7.0	LARGE FAB 1 	LARGE FABRICATION RESOURCE 1 
Comment: 1- to make -105 take M6061T6 tube and fabricate to fit contour of cut 2- Weld -105 to -113 as per dwg and grind weld flush → NOT READ THIS BATCH ONLY TO AVOID CRACKING 3- weld 119, -117 and -115 to -113 as per dwg PB67-43001 4- pick two -271 and weld one on each side of tubing but only one need to be trim to fit op. 113 as per dwg PB67-43001	SP 08-08-06 (4X) 08/08/08	
8.0	QC9 	VISUAL WELDING INSPECTION  B 08-08-01 (4)
Comment: VISUAL WELDING INSPECTION		
9.0	QC5 	INSPECT WORK TO CURRENT STEP  S 08/08/07 (4)
Comment: INSPECT WORK TO CURRENT STEP		
10.0	HAND FINISHING1 	HAND FINISHING RESOURCE #1  M 08/08/08 (4X)
Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1		
11.0	POWDER COATING 	POWDER COATING M 102316  (4X)
Comment: POWDER COATING		
1- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3		
START TIME: 9:15		
OVEN TEMPERATURE: 320°		
FINISH TIME: 9:45		
12.0	QC3 	INSPECT POWDER COAT/CHEMICAL CONVERSION HJ  08-08-08 (4X)
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		



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Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	ADJUSTABLE ATTACHMENT ARM ASSY
Job Number	40693 -2		
Estimate Number	13479		
P.O. Number	:	Part Number	PB674300159
This Issue	22/07/2008	S.O. No.	B6743001 P.14
Prsht Rev.	NC	Project Number	N/A
First Issue	/ /	Type	LARGE FAB ASSY
Previous Run	:	Drawing Revision	B1
Written By	:	Material	:
Checked & Approved By	MF 08-07-28.	Due Date	29/07/2008
Comment	Est Rev:A 08-07-18 new issue DD verified by:ec	Qty:	3 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB6743001113	Square Tubing	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Square Tubing batch: B40599 * 3 SP 310531 * 1 (4X)	
2.0	PB6743001119	End Cap Clevis	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) End Cap Clevis batch: B40016 ✓ SP 08-07-31 (4X)	
3.0	PB6743001117	Hook Plate	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Hook Plate batch: B40015 ✓ SP 08-07-31 (4X)	
4.0	PB6743001115	Tube End Plate	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Tube End Plate batch: B40014 ✓ SP 08-07-31 (4X)	
5.0	PB6743001271	Doubler	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) Doubler batch: B40058 ✓ SP 08-08-6 (8X)	